



Corrosion protection for deep water monopiles.

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What type of protection is needed?

None?



- ✗ Loss of wall thickness
- ✗ Huge fatigue impact

Coatings?



- ✗ Insufficient durability
- ✗ Inspection and repair

Cathodic Protection?



- ✓ Designed for full lifetime
- ✓ Minimal inspection needed

What's the problem?

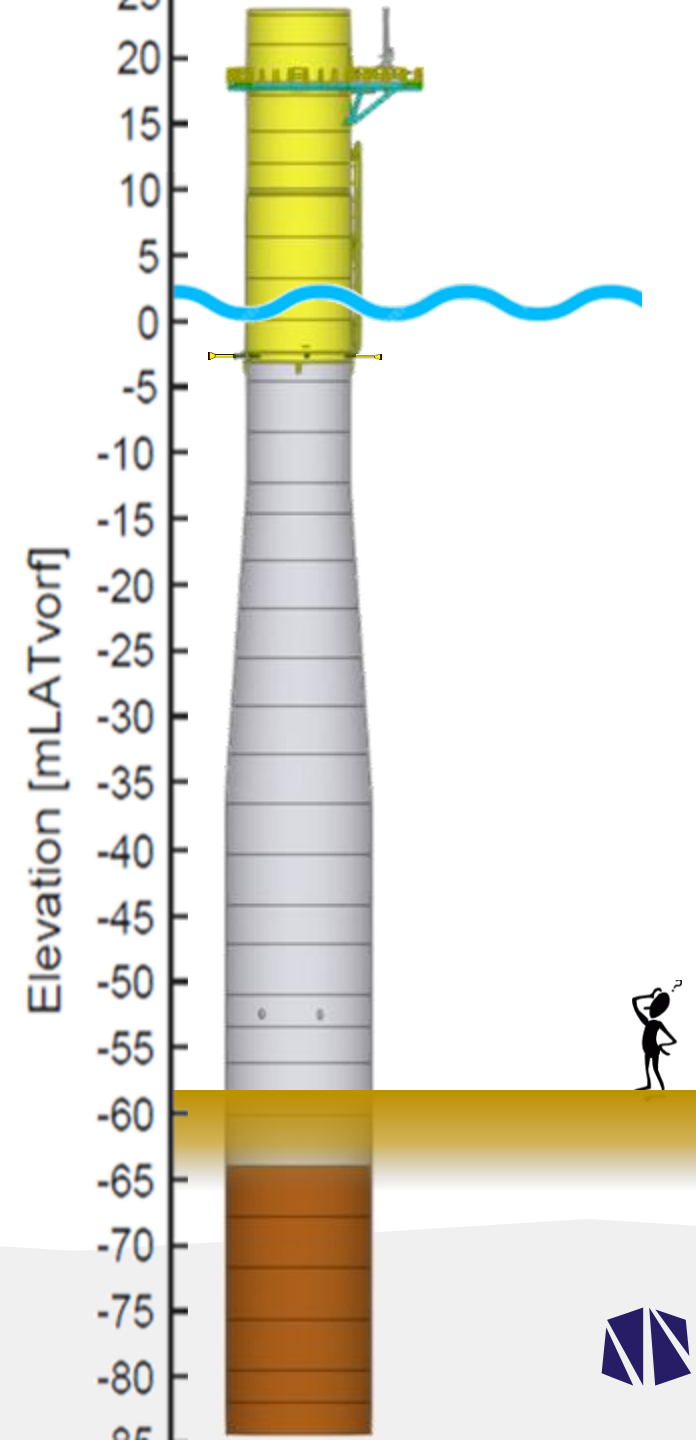
SeaStar and Mermaid OSS



Inch Cape OSS

What's the problem?

- Large surface area
- No fixed attachments

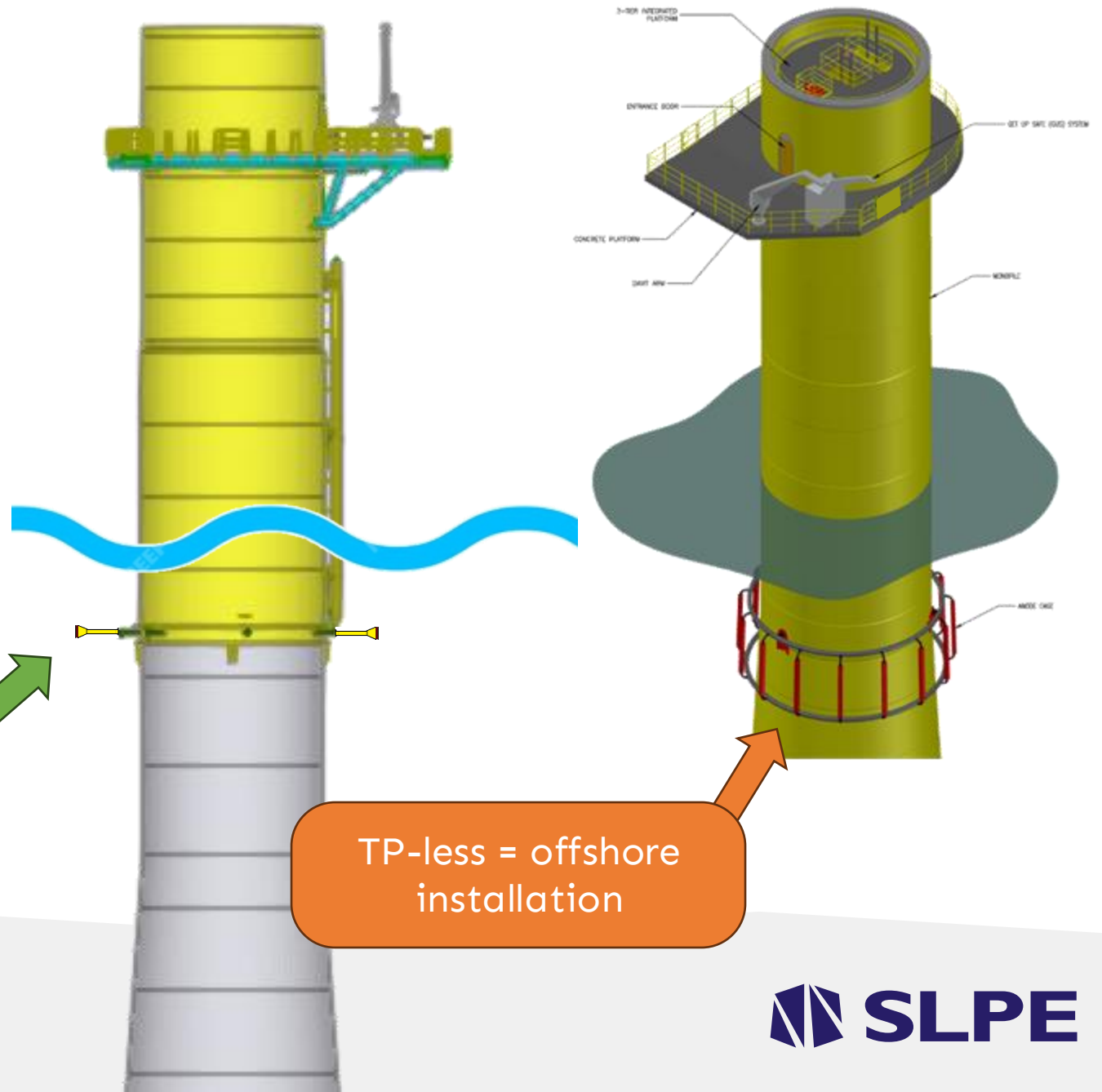


Decision factors

- Configuration is key
- Offshore lifting is expensive

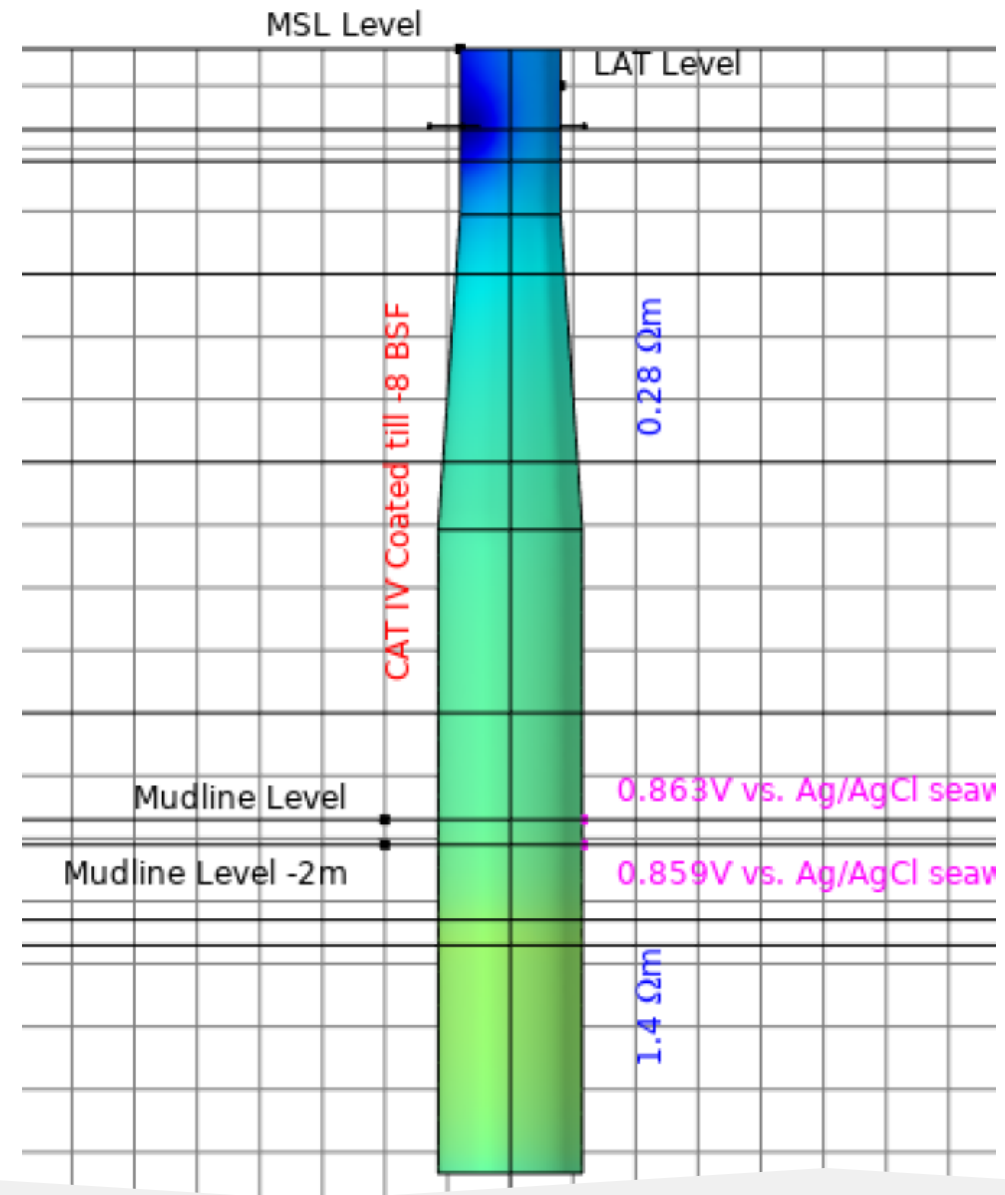
TPs give you options

TP-less = offshore installation



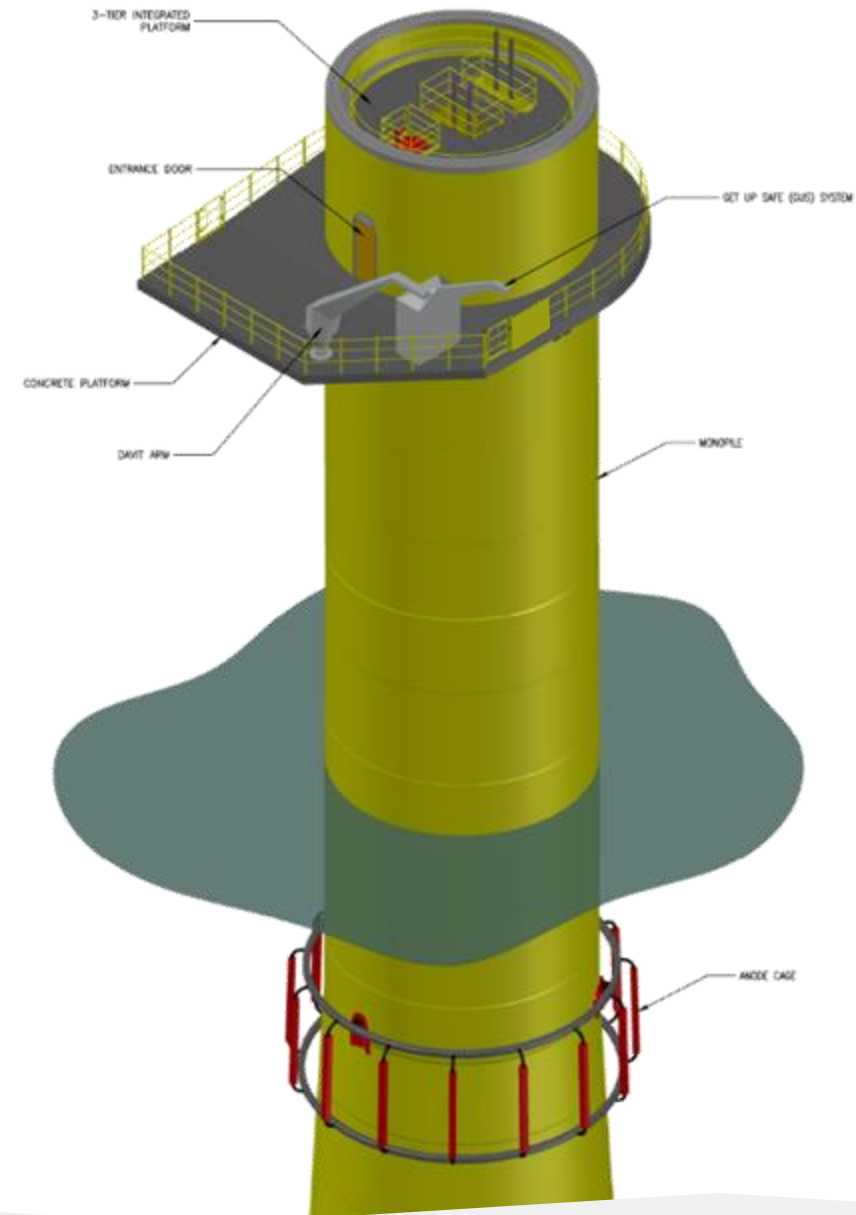
MP-TP

- TP skirt-mounted ICCP is possible
- Monopile coating is needed
- Long anode stand-off



TP-less

- Sacrificial anode cages
- ICCP anode rings
- Penetration-mounted ICCP anodes



Conclusions

- With a TP skirt, skirt-mounted ICCP anodes reduce offshore working
 - Long anodes impact transportation (e.g. deck space)
 - Coatings help anode performance
- With no TP skirt, multiple post-installed options are available
 - Selection depends on installation costs (offshore lifting)
 - Bespoke installation tools typically used
 - Recent innovations provide more flexible installation options



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